

Friday, May 08, 2015 8:43:25 AM

Item ID: D3807-5

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Gasket

Start Date: 5/08/15**Start Qty:** 20.00

20

Cust Item ID:**Required Date: 5/11/15**

Req'd Qty: 20.00

20

Customer:

Reference:

Approvals:

Process Plan!

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

[illegible]

Work Order ID 132809

Friday, May 08, 2015 8:43:25 AM

132809

Page 2

Item ID: D3807-5

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Gasket

Start Date: 5/08/15

Start Qty: 20.00

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Cust Item ID:

Required Date: 5/11/15

Req'd Qty: 20.00

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

20

DAS
05
9-99

15 05 27

130

Identify as per dwg & Stock Location: **FP001**

0.00

130

Packaging

Memo

0.00

Packaging

LOCATION ; FP001

20

DAS
05
9-99

19 05 27

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ

MAY 27 2015

MLJ

MAY 27 2015

Picklist Print

Page 1

Friday, May 08, 2015 8:43:38 AM

Work Order ID: 132809

132809

Parent Item: D3807-5

D3807-5

Parent Item Name: Gasket

Start Date: 5/08/15

Required Date: 5/11/15

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A 08-11-28 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MNEO60S.063

Purchased

No

100

sf

356.2000

1.6

36***MNEO60S 063*********

Jm15-5-20

NEOPRENE SHEET 0.063

LocationLoc QtyLoc Code

MAT052

356.2

M131990

356.2

131990

D3807-1 GASKET

D3807-3 GASKET

D3807-5 GASKET

D3807-7 GASKET

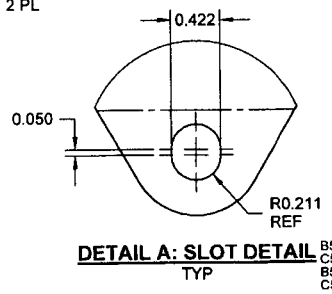
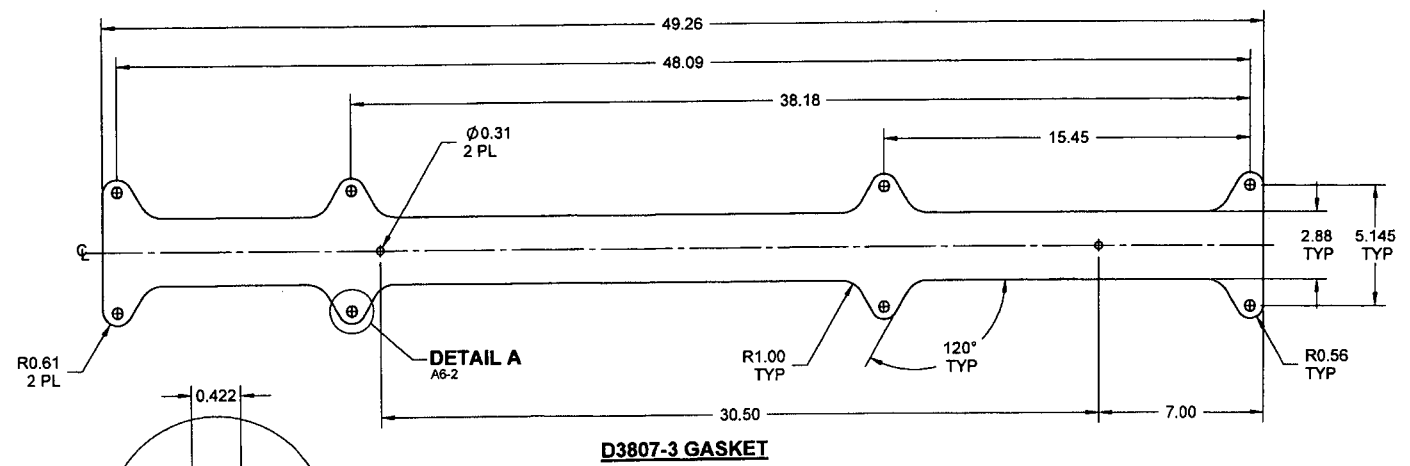
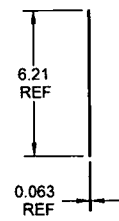
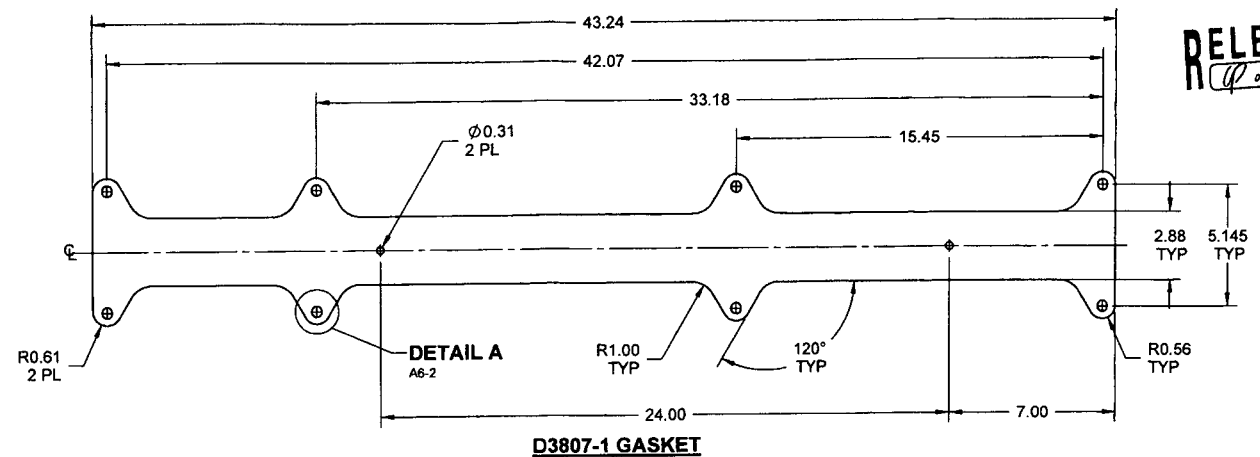
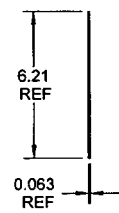
RELEASED
UP 09.03.03
per ECN 09-538

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
D3807-1 = 0.32 lbs
D3807-3 = 0.36 lbs
D3807-5 = 0.32 lbs
D3807-7 = 0.33 lbs

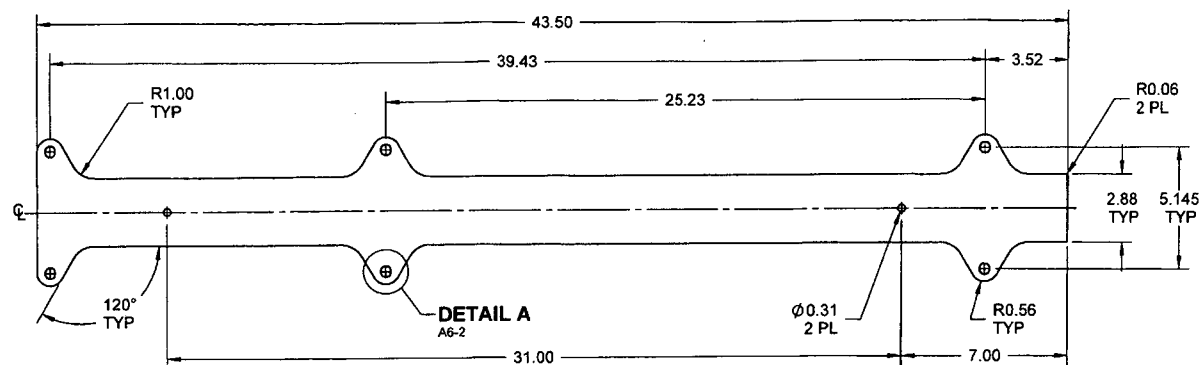
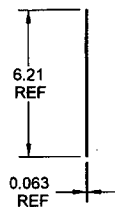
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MFG. APPR.	JS	D3807	SHEET 1 OF 3
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DE APPR.	JS	GASKET	NTS
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09.03.09

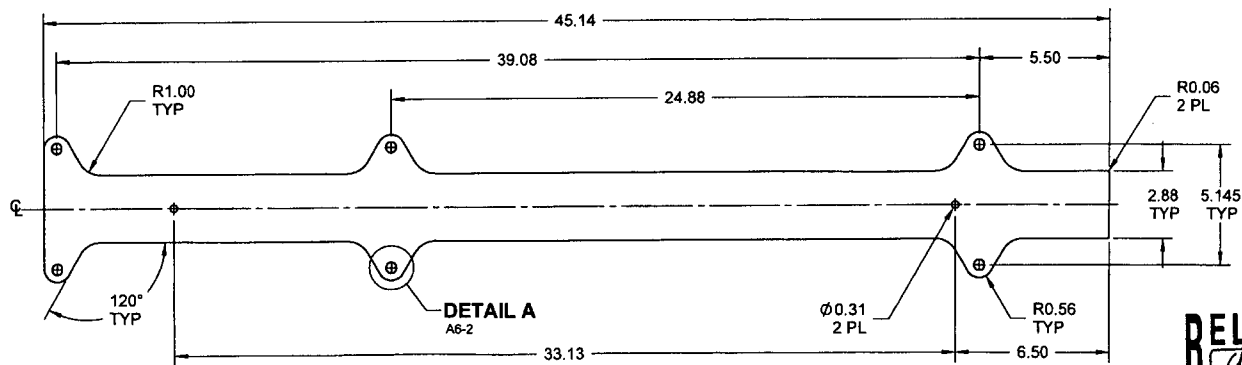
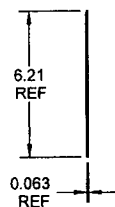


B5-2
C5-2
B5-3
C5-3

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D3807-5 GASKET



D3807-7 GASKET

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CP 09.03.03

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